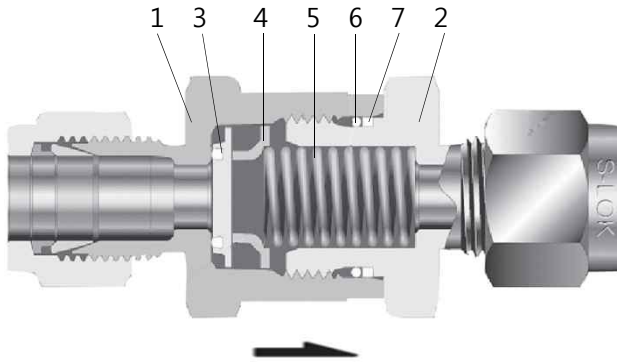


# S-LOK Check Valves SCH Series – Maintenance Instruction

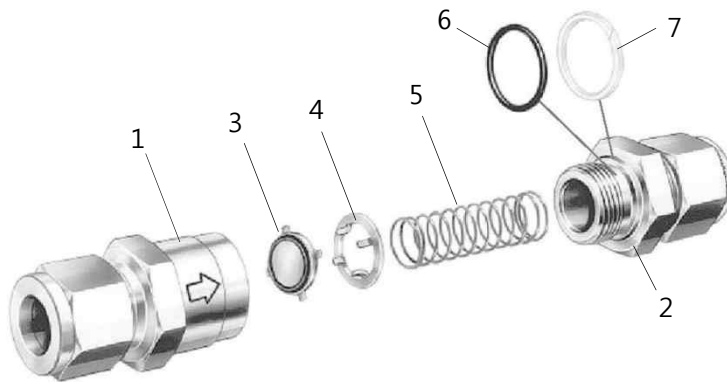
## Check Valve - SCH Series



### SCH Series Part List

No.	Part	Q'ty
1	Body	1
2	Connector	1
3	Poppet	1
4	Poppet Stopper	1
5	Spring	1
6	O-ring	1
7	Back-up Ring	1

## SCH Series Exploded View



### Seal Kit Part List

No.	Part	Q'ty
3	Poppet	1
6	O-ring	1
7	Back-up ring	1

### Spring Kit Part List

No.	Part	Q'ty
5	Spring	1

## Disassembly

1. Remove the valve from the system.
2. Use a suitable wrench to loosen the inlet body from the connector.
3. Remove the spring, O-ring and back-up ring from the connector.
4. Remove the poppet stopper and poppet from the body.

## Reassembly

1. Prior to reassembly, make sure that all components are clean and free of contaminants.
2. Place the back-up ring on the connector.
3. Lubricate and slide the O-ring over the threads against the back-up ring.
4. Insert the spring into the connector.
5. Lubricate the connector threads.
6. Insert the poppet and poppet stopper into the body.
7. Thread the body and connector.  
Make sure the O-ring and back-up ring are not caught between the body and the connector.
8. Tighten the bodies. (22N•m)

## CAUTION !!

**Do not scratch sealing surfaces.**